

4306



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM632V3023125-9**Job Sheet 181072**

JS
75

Part No: RBEM632V3023125-9

Job Qty: 6 ea

Part Name: Foot



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/20/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: RBEM632V3023125 REV.1 IPP REV:A 18.07.18 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-4		DTP 18-08-17
120	Lathe Conv	6 pcs	7/30/18	7/30/18	0.50	0.38	Lathe Conv-2		DTP 18-08-17
130	QC	6 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-5		DTP 18-08-17
140	QC	6 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-5		BL 18-8-22
150	Powdercoat	6 pcs	7/30/18	7/30/18	0.00	0.75	Powdercoat13		BL 18-9-6
160	QC	6 pcs	7/30/18	7/30/18	0.00	0.00	QC3		38
170	Packaging	6 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		9-89
180	QC21-SA	6 Ea	7/30/18	7/30/18	0.00	0.00	QC21		21 SEP 11 17

Part Op 120 - TURN AND TAPE HOLES AS PER DWG ***TAPE HOLE TO 0.27 DEEP AS PER DWG***
 Descriptions: 150 ***MASK THREADED HOLES PRIOR TO POWDERCOAT*** START TIME: 7:35 OVEN TEMPERATURE:
 FINISH TIME: 8:05 M 138677.
 170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.625	M1018R0.625	.1800 ft (.03 ea)	90-Start up Operation	5009409

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.625	0	37	0

Part Specifications

Specifications could not be found.



Container No: S103332



Part: RBEM632V3023125-9

Job No: 181072

Serial No/Batch: S103332

Revision: 1

Inspector:

Exp Date:

Instructions:

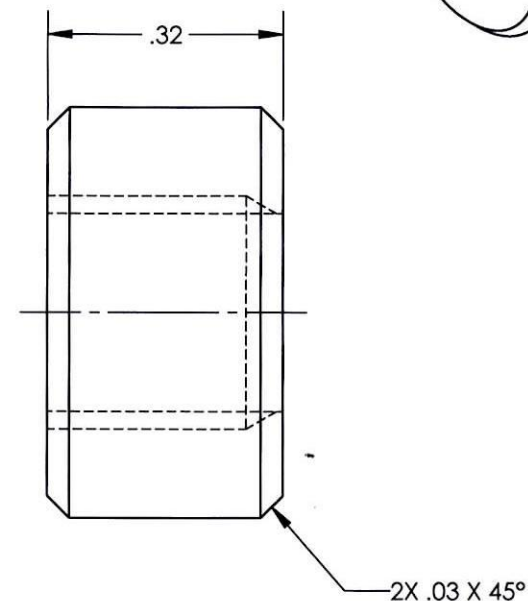
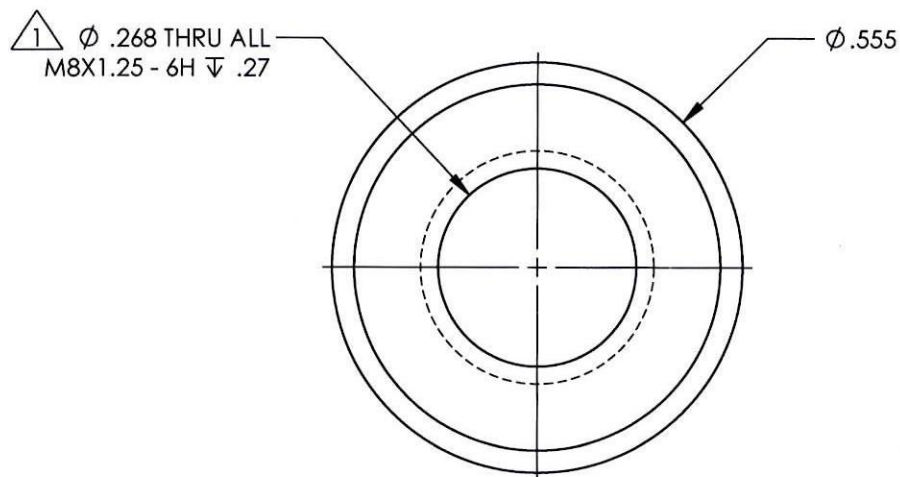
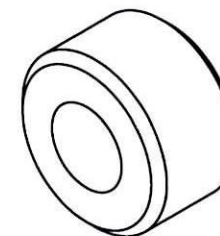
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/20/18 8:15 AM dart.logan.david

Date: 08/17/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:

1 NO POWDER COAT THIS SURFACE.



TITLE
UPPER SERVO CONTROL AXLE EXCHANGE

DWG NO. RBEM632V3023125-9 REV 1

MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005	FRACTIONS ± 1/8
FINISH POWDER COAT YELLOW		.XX ± .01	ANGLES ± .5°
SPEC FED #13538		.X ± .1	SURFACES = 125/✓
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: MACKOVJAK		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 4:1	DATE 3/24/2016	SHEET 6 OF 6	

⑨
FOOT